

Holding Ovens for Welding Electrodes

MOD. B1/100

ESWECO
The Art of Welding

The Holding Ovens are used for the intermediate conservation of the electrodes before being distributed to portable Rod Ovens for each welder. Electrodes should be in good condition prior to being stowed in the holding oven or transferred directly from the unopened package or after being reconditioned. Basic electrodes for the welding of low (carbon) coalesce steel should be maintained between 150°C and 200°C the electrodes for welding of stainless steel, should be maintained between 120°C and 150°C. The ovens are used when the electrodes have been exposed to humidity. Without the use of ovens, the electrodes would not satisfy the required.

Door type is a high-temperature oven design for rebaking electrodes. The removable shelving. The compartmented design allows greater capacity for multi-usage.

These units are constructed of stainless steel to prevent material rusty and ger usage life.



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DESCRIPTION	ADJUSTABLE T. °	RATING	LOAD CAPACITY	VOLTAGE
Mod. B1/100 With digital thermometer	10 - 500°C	4.0 kw	100 kg. (220.4 lb.)	220 V DC 50/60 Hz
Internal chamber size	External size		WEIGHT	
370 x 480 x 400 mm.	510 x 675 x 710 mm.		53.2 kg. (117.2 lb.)	