LARGE PORTABLE ELECTRODES OVENS

MOD. F



Large Portable Ovens are used to keep the temperature of small/medium quantities of electrodes, Also different in type and sizes, where, in order to be much more operative, it is not possible to be used bigger keeping ovens. Keeping ovens maintain electrodes at "humidity free" condition after drying treatment in order to avoid hydrogen inclusion into the welding.

Large Portable Ovens satisfy this requirement.



- . External structure is made by galvanized sheet steel.
- . Paint is in polyester resins to withstand heavy working conditions like humidity.
- . Corrosive and salty atmosphere.
- . Internal structure is made in galvanized aluminum coated steel sheet.
- . The two structures are insulated by a special rock wood panels to maintain the temperature condition inside the oven.
- . Heating elements are allocated on the button of the oven to assure an ideal thermal distribution of the heat.

LARGE OVEN MOD. F

DESCRIPTION	ADJUSTABLE T.°	RATING	LOAD CAPACITY	VOLTAGE
Mod. F- 220	38 ÷ 350 °C	2.0 kw	54 kg. (180 lb.) 1200 electrodes Ø 3.25 mm. 600 electrodes Ø 4.00 mm.	230 V DC 50/60 Hz
Mod. F- 220 With thermometer				
Internal chamber size	External size	WEIGHT	PACKING SIZE	SHIPPING WEIGHT
280 x 280 x 460 mm.	440 x 400 x 680 mm.	32 kg. (75 lb.)	460 x 420 x 710 mm.	34 kg. (75.5 lb.)